



PLASTICS/MPD Technical Committee Document

Flexible Vinyl Products Division Technical Committee - Laboratory Document Library

Vinyl Products Division:
Plastics Industry Association (PLASTICS)
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PLASTICS/VFD Technical Committee
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CATEGORY 0: OVERVIEW DOCUMENTS

Topic 1: Specialized Testing

- FVPD TC LP-0-1-1) Overview of Useful Non-routine Analytical Tests for Flexible PVC

CATEGORY 1: RAW MATERIAL TESTING

Topic 1: Resins

- FVPD TC LP-1-1-1) Resin Clear Point Temperature (Non-DIN or ASTM)
- FVPD TC LP-1-1-2) Qualitative Evaluation of Resin Static (Non-DIN or ASTM)
- FVPD TC LP-1-1-3) Wet Sieve Analysis of Dry Resin (Or Other Fine Powders)

Topic 2: Plasticizers

- FVPD TC LP-1-2-1) Assessing Plasticizer Odor by an Odor Panel
- FVPD TC LP-1-2-2) Determination of Plasticizer Efficiency (Non-DIN or ASTM)
- FVPD TC LP-1-2-3) Plasticizer Specific Gravity
- FVPD TC LP-1-2-4) Platinum - Cobalt (Pt-Co) Color of a Plasticizer
- FVPD TC LP-1-2-5) Test for Plasticizer Thermal Stability (Non-DIN or ASTM)
- FVPD TC LP-1-2-6) Test for Plasticizer VOC Content

Topic 3: Pigments

- FVPD TC LP-1-3-1) Procedure for Determining the Degree of Pigment Flocculation in a Plasticized Pigment Dispersion Using a “Rub-Up” Test

CATEGORY 2: VINYL DISPERSION (PLASTISOL) PREPARATION

Topic 1: Plastisol Mixing

- FVPD TC LP-2-1-1) High Shear Mixing Procedure
- FVPD TC LP-2-1-2) Low Shear Mixing Procedure



CATEGORY 3: VINYL DISPERSION (PLASTISOL CHARACTERIZATION)

Topic 1: Viscosity

- FVPD TC LP-3-1-0) Overview of Rheological Testing
- FVPD TC LP-3-1-1) Procedure for Measuring the Viscosity of a Vinyl (or Other Liquids) at Low Shear Rates by the Rotational Viscometer
- FVPD TC LP-3-1-2) Procedure for Measuring the High Shear Viscosity of a Vinyl Dispersion by the Severs Extrusion Rheometer

Topic 2: Air Release

- FVPD TC LP-3-2-0) Overview of Air Release Testing
- FVPD TC LP-3-2-1) Air Release-Spatula Test (Non-DIN or ASTM)
- FVPD TC LP-3-2-2) Procedure for Determining Air Release Using the Foam Test Instrument
- FVPD TC LP-3-2-3) Procedure for Vacuum Rise Air Release Testing (Non-DIN ASTM)
- FVPD TC LP-3-2-4) Procedure for Determining the Speed of Defoaming with Huff (Ring) Instrument
- FVPD TC LP-3-2-5) Procedure for Determining the Air Release Performance of a Vinyl Dispersion by the (Syringe) Injection of an Air Bubble

Topic 3: Volatility

- FVPD TC LP-3-3-1) Procedure for the Measurement of the VOC Content of Vinyl Dispersion or Contents via EPA Method 24
- FVPD TC LP-3-3-2) Measurement of Non-volatile Content - Thin Film Technique (Non-DIN or ASTM)
- FVPD TC LP-3-3-3) Measurement of Non-volatile Content at Elevated Storage Temperatures (Non-DIN or ASTM)

Topic 4: Density / Specific Gravity

- FVPD TC LP-3-4-1) Density and Specific Gravity of Vinyl Dispersions

Topic 5: Grind / North Fineness

- FVPD TC LP-3-5-1) Grind Gauge (Dispersion) Test



Topic 6: Heat Stability

- FVPD TC LP-3-6-1) Evaluation of the Static Heat Stability of a Vinyl Dispersion (Non-DIN or ASTM)
- FVPD TC LP-3-6-2) Procedure for Determining the Heat Resistance of Fused Plastisol (Non-DIN or ASTM)

Topic 7: Gelation

- FVPD TC LP-3-7-1) Hot Bench Gelation Test (Non-DIN or ASTM)
- FVPD TC LP-3-7-2) Procedure for the Determination of the Gelation Characteristics of a Vinyl Dispersion using a Rotational Viscometer (Non-DIN or ASTM)

Topic 8: Pigment / Coloration

- FVPD TC LP-3-8-1) Procedure for Determining Pigment Separation in Vinyl Dispersions (Non-DIN ASTM)

Topic 9: Surface Tension

- FVPD TC LP-3-9-1) Procedure for the Measurement of the Surface Tension of Liquid

CATEGORY 4: PROCESSING / FUSION

Topic 1: Fusion

- FVPD TC LP-4-1-1) Low Temperature impact Test for Incomplete Plastisol Fusion (Non-DIN or ASTM)
- FVPD TC LP-4-1-2) Test for Incomplete Plastisol Fusion by Ethyl Acetate Immersion (Non-DIN or ASTM)
- FVPD TC LP-4-1-3) Determination of a Vinyl Dispersion's Apparent Viscosity Utilizing a Torque Rheometer at a Constant Mixer Temperature (Non-DIN or ASTM)

Topic 2: Voids / Bubbles

- FVPD TC LP-4-2-1) Procedure for Determination of the De-aeration of Vinyl Dispersions (Non-DIN or ASTM)

Topic 3: Film Thickness

- FVPD TC LP-4-3-1) Procedure for Measuring the Wet Film Thickness of a PVC Plastisol (Non-Din or ASTM)



CATEGORY 5: FUSED COMPOUND / PART CHARACTERIZATION

Topic 1: Migration / Exudation / Extraction

- FVPD TC LP-5-1-0) Overview of Migration / Exudation / Extraction Testing
- FVPD TC LP-5-1-1) Determining the Degree of Exudation Using Sketch Paper (Non-DIN or ASTM)
- FVPD TC LP-5-1-2) Plasticizer Compatibility by Humidity Aging
- FVPD TC LP-5-1-3) Plasticizer Loop Compatibility Test
- FVPD TC LP-5-1-4) Procedure for Determining an Indication of Exudation using a Clean Glass Jar (Non-Din ASTM)
- FVPD TC LP-5-1-5) Determination of Exudation by Film Adhesion to Aluminum Plate (Non-DIN or ASTM)
- FVPD TC LP-5-1-6) Determining the Degree of Exudation of a Gelled and Fused PVC Film (Non-DIN or ASTM)
- FVPD TC LP-5-1-7) Procedure for Measuring Water Extraction of Plasticized Film - Activated Carbon Technique (Non-DIN or ASTM)
- FVPD TC LP-5-1-8) Procedure for Measuring the Extraction Loss of Plasticized Vinyl Film Immersed in Mineral Oil (Non-DIN or ASTM)
- FVPD TC LP-5-1-9) Determining the Degree of Exudation of a Fused PVC Film in Contact with a Lacquered Surface (Non-DIN or ASTM)

Topic 2: Hardness

- FVPD TC LP-5-2-1) Measurement of Shore Durometer

Topic 3: Surface Characterization

- FVPD TC LP-5-3-1) Procedure for the Measurement of Surface Gloss of a PVC Film (Non-DIN or ASTM)
- FVPD TC LP-5-3-2) Procedure for the Measurement of Static Surface Tension of a PVC Film
- FVPD TC LP-5-3-3) Procedure for the Measurement of Surface Haze of a PVC Film



Topic 4: Color Stability

- FVPD TC LP-5-4-1) Procedure for Testing Color Stability of Flexible PVC in the Presence of Oxidizing Gases (Non-DIN or ASTM)

Topic 5: Mechanical Characterization

- FVPD TC LP-5-5-1) Tensile Procedure Test
- FVPD TC LP-5-5-2) Procedure for Determining the Amount of Indentation and Indentation Recovery Using a Buchholz Indentation Tester

Topic 6: Chemical Analysis

- FVPD TC LP-5-6-1) Gravimetric Analysis of Flexible PVC Products (Non-DIN or ASTM)
- FVPD TC LP-5-6-2) GC Separation of Plasticizers (Non-DIN or ASTM)

REVISION HISTORY

Rev.	Date	Revision Details
--	Jan 2021	Original issue

